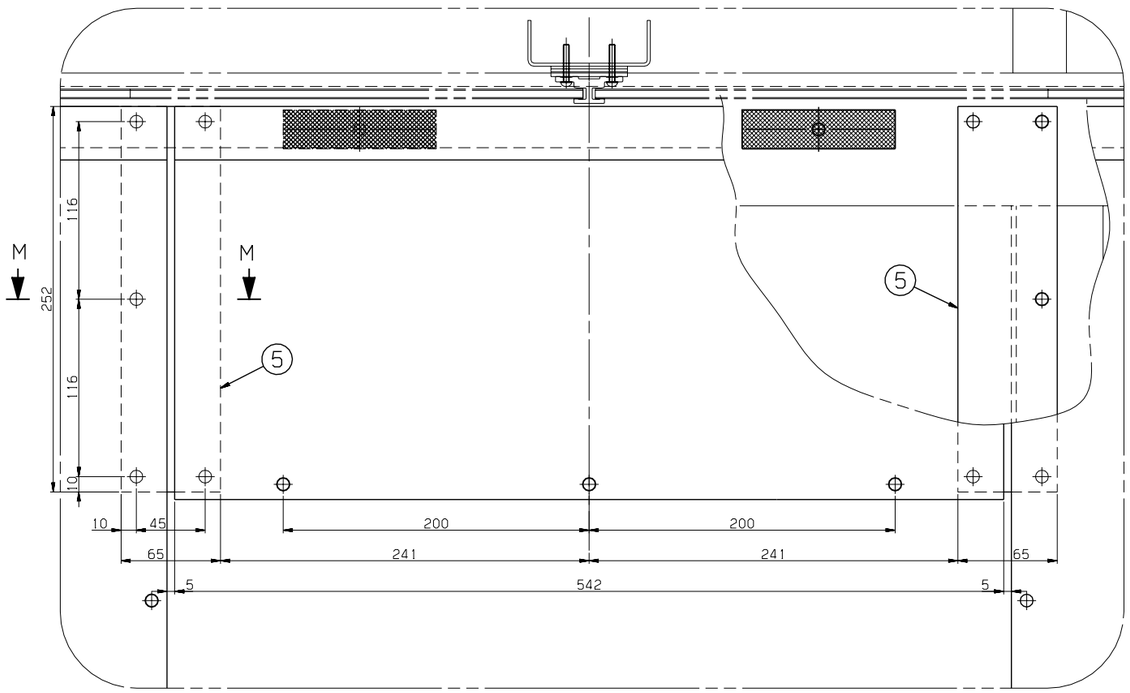
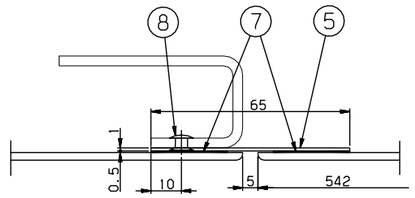
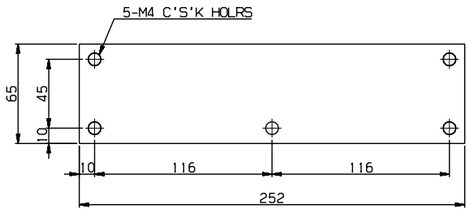
SPECIFICATION APPLIED



DETAIL K
SCALE=1/2



SECTION M-M
SCALE=1/1



DETAIL 5
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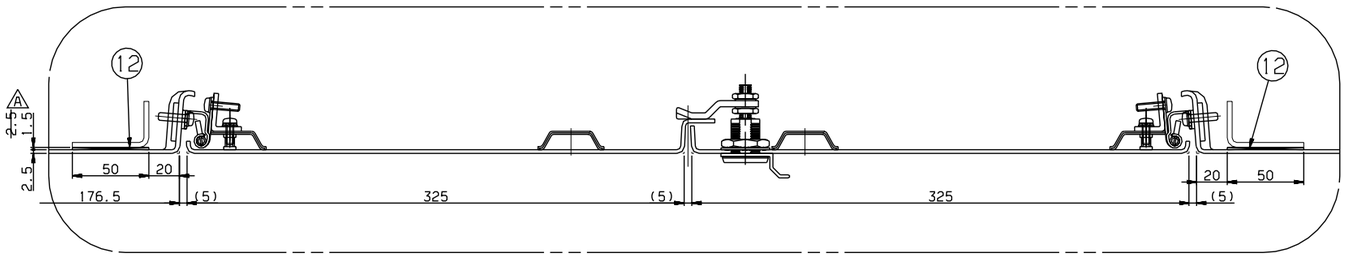
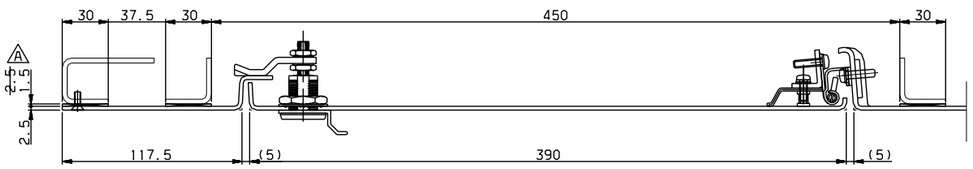


DETAIL G
SCALE=1/2



SECTION L-L
SCALE=1/2

NOTE
1. PARTITION PANEL SHALL BE INSTALLED PRIOR TO SIDE PANEL.
2. DUAL LOCK SHALL BE BONDED STRONGLY.
3. WHEN INTERIOR PANEL AND MOLDING IS INSTALLED, SCREW HOLE SHALL NOT SHOWN.
4. PART 5 SHALL BE SAME COLOR AS INTERIOR PANEL.
5. PACKING SHALL BE BONDED.

품번 NO.	부품 번호 PART NO.	품명 DESCRIPTION	재질 MATERIAL	수량 Q'TY	검정 V.T	비고 REMARKS
13	RFP50007AN0-013	PACKING	NEOPRENE RUBBER	8		T1X30
12	RFP50007AN0-012	PACKING	NEOPRENE RUBBER	SET		T1.5X50 ~~T2.5X50~~
A 11	RFP50007AN0-011	PACKING	NEOPRENE RUBBER	SET		T2X20 ~~T3X20~~
10	RFP50007AN0-010	PACKING	NEOPRENE RUBBER	SET		T1.5X35 ~~T2.5X35~~
9	RFP50007AN0-009	PACKING	NEOPRENE RUBBER	SET		T1.5X30 ~~T2.5X30~~
8	RS60919-064S	RIVET,BLIND,C.H	SUS304	10		M4X10
7	RFP50007AN0-007	DUAL,TAPE	ASSY	SET		T0.5X25
6	RS60607-098S	SCREW,F.H	SUS304	28		M4X14
A 5	RFP50007AN0-005	PLATE	SUS304 ~~FRP~~	2		T1X252X65 ~~T2X252X65~~
A 4	RFP50007AN0-004 ~~RFP50014AN0~~	DUAL_LOCK,FASTENER ~~PARTITION,PLATE~~	ASSY	8 +		3M SJ-3550,L=100
3	RFP50010AN0	PARTITION PANEL,TYPE C	ASSY	1		
2	RFP50009AN0	PARTITION PANEL,TYPE B	ASSY	1		
1	RFP50008AN0	PARTITION PANEL,TYPE A	ASSY	1		

일반 공차 GENERAL TOLERANCE			
주조 CASTING	~ 40	2	4
	~ 30	2	3
	~ 10	1	1.5
용접 WELDING	< 1	0.5	1
절삭 가공 MACHINING	~3150	-	7
	~1600	4	5
	~800	3	4
	~400	2	3
	~200	1.5	2
	~100	1	1.5
등급 GRADE		A	B
주조 CASTING			
~20M	8	14	24
~15M	7	12	21
~12M	6	10	18
~8M	5	8	14
~4M	4	6	11
~2M	3	4	8
~1M	2	3	6
~315	1	2	4
~120	1	2	3
~30	1	1	1
등급 GRADE		A	B	C
용접 WELDING				
~20M	-	6.0	8.0
~15M	-	5.0	7.0
~12M	-	4.0	6.0
~8M	-	3.0	5.0
~4M	0.8	2.0	4.0
~2M	0.5	1.2	3.0
~1M	0.3	0.8	2.0
~315	0.2	0.5	1.2
~120	0.15	0.3	0.8
~30	0.1	0.2	0.5
3~5	0.05	0.1	0.2
등급 GRADE		A	B	C
기계 가공 MACHINING				
주강제품은 별도공차를 GENERAL TOLERANCE				

기호 MARK	일자 DATE	변경내역 DETAIL OF REVISION(E.C ZONE)	설변번호 E.C NO.	설계 DGN	검도 CHK	승인 APP
AX13	2009.03.30	CHANGED DIM.	3D5101-U033	Y.D.KIM	H.S.KIM	H.G.RYU

승인 APP	H.G.RYU 2008.10.15	재질 MAT'L
검도 CHK	H.S.KIM 2008.10.15	총중량 G.W
설계 DGN	Y.D.KIM 2008.10.10	일반공차 MC / WD / CT: B / B / B
제도 DRG	S.H.SONG 2008.10.10	SIZE A1
관련 REF. NO.	FPP05809	

마스터 TITLE: PARTITION,PANEL FITTING

도면 번호 DRG. NO: MS RFP50007AN0 Ver. 00 Rev. -A

SCALE 1/10 매수 SHEET 2 of 2

HYUNDAI Rotem 현대로템주식회사

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